



PRODUCT CATALOGUE

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VOLUME 4

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SERVICE

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QUALITY

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VALUE














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FIT FOR  
WORK

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# FABRIC & MATERIAL SPECIFICATIONS

	SUN PROTECTION UPF RATING 50+ AS/NZ 4399:1996	Our garments provide UV protection compliant with AS/NZ 4399:1996.
	HI VIS GARMENT DAY ONLY AS/NZS 4602.1:2011	Class D garments are suitable for day use only and consist of High Visibility fabric. These garments provide no High Visibility protection at night. Background fabric complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments.
	HI VIS GARMENT DAY AND NIGHT AS/NZS 4602.1:2011	Class D/N garments are suitable for either day or night use and consist of both High Visibility fabric and reflective tape. Background fabric complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments.
	HI VIS GARMENT NIGHT ONLY AS/NZS 4602.1:2011	Class N garments are suitable for NIGHT USE ONLY. Reflective tape complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments.
	PROTECTIVE CLOTHING FOR WILDLANDS FIREFIGHTERS AS/NZS 4824:2006	Garments specifically designed to provide protection against wildland fires.
	SUITABLE FOR INDUSTRIAL LAUNDRY	Our garments withstand the rigours of industrial laundering.
	SUITABLE FOR INDUSTRIAL LAUNDRY	Industrial tape withstands the rigours of industrial laundering.
	FR REFLECTIVE TAPE	FR-Silver Reflective tape offers excellent flame retardant protection.
	YSL REFLECTIVE TAPE 50 WASH	YSL-100 Reflective tape fully complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments. Domestic wash 50 cycles @ 60°C.
	CSR REFLECTIVE TAPE 50 WASH	CSR-1303-6 Reflective tape fully complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments. Domestic wash 50 cycles @ 60°C.
	CSR REFLECTIVE TAPE 100 WASH	CSR-1325 Reflective tape fully complies with AS/NZS 1906.4:2010 High-Visibility materials for safety garments. Domestic wash 100 cycles @ 60°C
	BIOMOTION	Biomotion, is the perceptual phenomenon in which highlighting the major joints of the body significantly increases recognition of the human form. By taking advantage of biomotion, clothing garments can increase visibility.
	FOOD INDUSTRY	Clothing designed for the food and hospitality industry.

	WICKING	WorkCraft™ Wicking fabric yarns have inbuilt technology that wicks moisture away from skin to the outside, keeping you dry.
	STAY COOL	WorkCraft™ Wicking fabrics consist of a mesh knit construction that will keep the wearer cool and comfortable on warm days or when they're active.
	COTTON BACK KNIT	WorkCraft™ Cotton back fabrics consist of polyester outer and cotton back inner knit construction for comfort and natural cotton feel against your skin.
	VENTED	Strategically placed mesh vents provide outstanding airflow and adds extra comfort on a hot day.
	WARM	WorkCraft™ Freezerwear polyester fibrefill insulation, will ensure you are comfortable, warm and protected in refrigerated environments.
	WATER RESISTANT	WorkCraft™ Freezerwear fabrics have a water resistant woven outer layer and PU coated inner layer. This fabric is engineered especially to be water resistant.
	WATERPROOF	WorkCraft™ Waterproof fabrics consist of a woven outer layer and PU coated inner layer. These garments are engineered to be waterproof.
	SEAM TAPE	WorkCraft™ Garments are fully seam-sealed. Most waterproof fabrics will leak through the stitching if not seam sealed. Seam tape is a critical link for ultimate waterproof protection.
	WINDPROOF	WorkCraft™ Fabrics are 100% windproof. PU coating acts against wind penetration, removing the chill factor.
	BREATHABLE	WorkCraft™ Breathable fabrics have inbuilt technology that allow body heat and perspiration to move through the fabric to the outside, keeping you dry and comfortable.
	EASY CARE	WorkCraft™ Fabrics are easy care, machine washable and dry quickly.
	RAIL COMPLIANT	Garments specifically designed to provide protection for rail networks. They fully conform to national standards. Refer to the individual style features to determine which rail network is most appropriate.
	COTTON	Cotton fabrics are highly absorbent, easy to handle and durable.
	SNAG RESISTANT	Fabric specifically designed to potentially minimise the effects of incidental snagging during the laundering process.
	MEDICAL	High quality hospital garments.

# FLAMEBUSTER®



Through the ages, fire has been one of man's most invaluable tools - and greatest dangers. In today's industrial world, that danger has intensified and diversified as an increasing array of materials, processes and environments can lead to combustion.

Never has the need for flame-resistant clothing been more important for health, safety and personal protection. Flamebuster® manufacture to specific designs in industries involving petro-chemical, electrical, oil, welding, fire services and molten metals.

## A BURNING NEED

These days, it's all about risk management. Companies have obligations under Occupational Health & Safety regulations to mitigate risk and safeguard employees, especially in industries where severe or even fatal burns are an everyday possibility. Providing adequate protective measures in these circumstances can be a problem. However Flamebuster® provides a solution.

## CRITICAL PROTECTION

Flamebuster® garments combine uncompromising quality, reliability, comfort and value. They are constructed from only the best certified and tested materials. The result is total peace of mind for those who wear Flamebuster®.

## WHY WEAR FLAMEBUSTER?

Flamebuster® garments are accredited to stringent Australian Standards to ensure our workers stay safe, comfortable and protected at the most critical times.

When it comes to surviving an incident involving flame, heat or electrical arcing, it is imperative to have a garment you can rely on and one that has been designed and tested to perform according to the job at hand. Flamebuster® garments are specifically designed to provide protection for a range of environments.

Accidents may be unavoidable but Flamebuster® helps tip the odds in your favour. Everyday workwear does not always offer sufficient protection when exposed to hazards in the workplace. Typically, they are fabrics made from untreated or non-inherent fibres. These types of fabrics can ignite when exposed to flame or intense heat and will continue to burn even after the source of ignition has subsided, causing life threatening consequences to the wearer. Worse, the synthetic content can melt, causing severe burns when coming in contact with the skin. Flame-resistant clothing however, not only provides thermal protection at the exposure area, it will also self-extinguish after the source of ignition is gone. In other words, it has the potential to avert disaster.

## WHY FLAMEBUSTER WORKS

The quality of flame-resistant clothing depends on the fabric with which it is manufactured and Flamebuster® garments are made with the best available. We offer a choice from the world's leading flame-resistant textiles, all of which are fully compliant with Australian and international safety standards. In terms of comfort, durability and protection, all textiles in our range is second to none.







# FLAMEGUARD® - FR FABRICS



Flameguard® series of fabrics used in Flamebuster® garment are offered in FR treated and inherent styles. They are breathable fabrics with a higher UPF protection category.

All Flameguard® fabrics are tested in accordance to Australian and international standards for protection against fire related risks.

## FLAMEGUARD® TREATED FABRICS

- The fabric is chemically applied with a fire-retardant treatment which is not harmful to the human skin.
- 100% natural fibres such as cotton or wool for comfort are generally FR treated. They can also be available with a natural fibre intimately blended with a small percent of fibres manmade fibres for extra strength and durability.

## FLAMEGUARD® INHERENT FABRICS

- Inherent FR fabrics are specifically engineered through means of Nano technology and fibres that are naturally FR.
- They are light weight fabrics with strong characteristics.
- Inherent FR fabrics help to protect the wearer from body burn around potentially high-risk environments fire hazards in the workplace.
- It is applicable to end users most likely to be exposed to fire hazards in the industrial, electrical, emergency and firefighting industries.
- Inherent FR fabrics are not harmful to the human skin.



# FLAMEBUSTER® - ARC FLASH PROTECTION



Flamebuster® garments are specifically designed for the demands of everyday workwear. They are highly visible flame resistant (FR) garments that are tough wearing, whilst not compromising on safety or comfort.

International, Australian and New Zealand standards including guidelines, are an integral part of providing protection to the work force. Flamebuster® garments have been designed to meet and exceed those requirements without compromising on value, comfort and quality.

The garments deliver personal protection to workers against the devastating effects of flash fire or arc flash events. Including, incidental exposure to naked flames. The high visibility features ensure that workers are always clearly visible, whilst being suitable for anybody who needs access to the correct level of protection. This especially applies for workers who are potentially working with live electricity or gas.

Flamebuster® garments used for the protection against arc flash are made from an assortment of Flameguard® inherent FR fabrics with the option of treated FR fabric should the request arise.

## NFPA 70E

### LEVELS OF FR PROTECTION

NFPA 70E®, STANDARD FOR ELECTRICAL SAFETY IN THE WORKPLACE®.

The focus of NFPA 70E is more about protecting the employee who is put at risk of an injury from electrical hazards. It is a standard to help employees and employers address the right levels of safety within the workplace.

Employers must therefore be knowledgeable of the requirements. We are providing a guide of what those levels of protection are and recommend employers to read and understand the actual requirements of NFPA 70E®, to ensure the appropriate level of safety is adopted.

Arc rated clothing that is designed for the protection against electrical hazards must have a High Risk Category (HRC) between 1 and 4. The higher the HRC the greater the protection.

High risk categories are determined through Arc Thermal Protection Values (ATPV), and those values define an Arc Rating. An arc rating is expressed in Calories/cm<sup>2</sup> (Cal/cm<sup>2</sup>)

The higher the Cal/cm<sup>2</sup> number, the greater the protection.

- HRC1 = ATPV minimum 4 Cal/cm<sup>2</sup>
- HRC2 = ATPV minimum 8 Cal/cm<sup>2</sup>
- HRC3 = ATPV minimum 25 Cal/cm<sup>2</sup>
- HRC4 = ATPV minimum 40 Cal/cm<sup>2</sup>



## NENS09

ENA NENS 09-2014 NATIONAL GUIDELINE FOR THE SELECTION USE AND MAINTENANCE OF PERSONAL PROTECTIVE EQUIPMENT FOR ELECTRICAL ARC HAZARDS.

This is a guideline, not a standard. It is an industry-based document that has been set up by the Energy Network Association (ENA) and addresses a minimum level of clothing against electric arc hazards that may be encountered during the operation, construction and maintenance of electrical apparatus within the National Electrical Network Supply (NENS). ENA NENS 09-2014 is a guideline through a hierarchy of controls to assist employees and employers in making a knowledgeable decision of which clothing to select that provides the minimum level of protection against an arc flash event. It only applies to workers within the electricity supply industry who are required to work on or near low and high voltage electrical apparatus in Australia.

According to the guidelines garments which are considered as outer wear but may be worn in direct contact with the skin are base garments. A base garment is a coverall, a long-sleeved shirt and a trouser. The recommended minimum ATPV for base garments is 4 Cal/cm<sup>2</sup>. HRC1 Employers will need to be knowledgeable of the requirements and study the actual requirements of NFPA 70E®, to ensure the appropriate level of safety is adopted for their employees.

## NFPA 2112

NFPA 2112 STANDARD ON FLAME-RESISTANT CLOTHING FOR PROTECTION OF INDUSTRIAL PERSONNEL AGAINST SHORT-DURATION THERMAL EXPOSURES FROM FIRE.

NFPA 2112 is intended to be referenced by those responsible of purchasing industrial FR work clothing. The standard provides a minimum requirement for personal protection when used in areas at any risk of short-duration thermal exposure from flash fire. Therefore, employers must be knowledgeable of those requirements. We recommend employers to read NFPA 2112 standard, to ensure the appropriate garments are chosen.

It provides information about design, construction, evaluation, and certification of materials used in the manufacturing of FR garments. It is not intended to provide personal protection against wildland firefighting, technical rescue, structural firefighting, proximity firefighting, or any other firefighting operations or hazardous materials emergencies.







# FLAMEBUSTER® - ARCFLASH

## FSV014

TORRENT HRC2 MENS HI VIS TWO TONE OPEN FRONT SHIRT WITH GUSSET SLEEVES AND FR REFLECTIVE TAPE



Yellow / Navy  
Orange / Navy

### Features

- Two front pockets with concealed heat resistant press studs
- Full gusset sleeves with concealed heat resistant press stud
- Left chest pocket with pen divide
- Chest pockets with bellow at the hem
- Concealed placket with urea buttons
- Gas detector loops at shoulder
- Twin needle stitching with reinforced stress points
- Day / Night use
- Silver 50mm FR reflective tape
- Domestic wash
- Garment complies AS/NZS 4602.1:2011
- ATPV 9cal/cm2
- HRC 2 inherent protection

Fabric FR Viscose  
Meta-aramid  
Nylon  
Para-aramid  
Anti-static  
180 gsm

Size XS-5XL  
6XL & 8XL



NFPA 70E

NENS09

NFPA 2112

## FSV015

TORRENT HRC2 MENS HI VIS TWO TONE CLOSE FRONT SHIRT WITH GUSSET SLEEVES AND FR REFLECTIVE TAPE



Yellow / Navy  
Orange / Navy

### Features

- Half placket front
- Two front pockets with concealed heat resistant press studs
- Full gusset sleeves with concealed heat resistant press stud
- Left chest pocket with pen divide
- Chest pockets with bellow at the hem
- Concealed placket with urea buttons
- Gas detector loops at shoulder
- Twin needle stitching with reinforced stress points
- Day / Night Use
- Silver 50mm FR reflective tape
- Domestic wash
- Garment complies AS/NZS 4602.1:2011
- ATPV 9cal/cm2
- HRC 2 inherent protection

Fabric FR Viscose  
Meta-aramid  
Nylon  
Para-aramid  
Anti-static  
180 gsm

Size XS-5XL  
6XL & 8XL



NFPA 70E

NENS09

NFPA 2112

# TORRENT HRC2 MENS SHIRTS

## FSV028

TORRENT HRC2 MENS HI VIS OPEN FRONT SHIRT WITH GUSSET SLEEVES  
WITH X PATTERN FR REFLECTIVE TAPE



Orange

### Features

- Two front pockets with concealed heat resistant press studs
- Full gusset sleeves with concealed heat resistant press stud
- Left chest pocket with pen divide
- Chest pockets with bellow at the hem
- Concealed placket with urea buttons
- Gas detector loops at shoulder
- Twin needle stitching with reinforced stress points
- Day/Night Use
- Silver 50mm FR reflective tape
- Domestic wash
- Bio-motion technology
- Garment complies AS/NZS 4602.1:2011
- ATPV 9cal/cm2
- HRC 2 inherent protection

Fabric FR Viscose  
Meta-aramid  
Nylon  
Para-aramid  
Anti-static  
180 gsm

Size XS-5XL  
6XL & 8XL



NFPA 70E

NEN S09

NFPA 2112





# FLAMEBUSTER® - ARCFLASH

## FPV017

TORRENT HRC2 MENS CARGO PANT WITH FR REFLECTIVE TAPE



Navy

### Features

- Front angled pockets
- Cargo pockets at hips and side thigh
- Heat resistant button at the center front
- Gusseted crotch
- All plastic fly zipper
- Darted knees for better movement
- Belt loops
- Silver 50mm FR reflective tape
- Reinforced stress points
- Domestic wash
- ATPV 11.5cal/cm2
- HRC 2 inherent protection

Fabric Modacrylic  
Cotton  
Para-aramid  
Nylon  
Anti-static  
240 gsm Ripstop

Size 77R - 112R  
87ST - 132ST



NFPA 70E

NENS09

NFPA 2112

## FPV018

TORRENT HRC2 MENS STRAIGHT LEG PANT WITH FR REFLECTIVE TAPE



Navy

### Features

- Front angled pockets
- Heat resistant button at the center front
- Gusseted crotch
- All plastic fly zipper
- Darted knees for better movement
- Belt loops
- Silver 50mm FR reflective tape
- Reinforced stress points
- ATPV 11.5cal/cm2
- HRC 2 inherent protection

Fabric Modacrylic  
Cotton  
Para-aramid  
Nylon  
Anti-static  
240 gsm Ripstop

Size 77R - 112R  
87ST - 132ST



NFPA 70E

NENS09

NFPA 2112

# TORRENT HRC2 MENS TROUSER

## FPV029

TORRENT HRC2 MENS CARGO PANT WITH BIO-MOTION FR REFLECTIVE TAPE



Navy

### Features

- Front angled pockets
- Cargo pockets at hips
- Heat resistant button at the center front
- Gusseted crotch
- All plastic fly zipper
- Darted knees for better movement
- Belt loops
- Silver 50mm FR reflective tape
- Reinforced stress points
- Domestic wash
- Bio-motion technology
- ATPV 11.5cal/cm2
- HRC 2 inherent protection

Fabric Modacrylic  
Cotton  
Para-aramid  
Nylon  
Anti-static  
240 gsm Ripstop

Size 77R - 112R  
87ST - 132ST



NFPA 70E

NENS09

NFPA 2112







LOAD - STEP 4 PART 3

Lead

DANGER  
ELECTRICITY

2500A  
SUPPLY

DANGER  
EQUIPMENT  
RISE  
LEVEL ONLY

MAIN ISOLATOR 800A  
DIE-1  
OFF

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

CABLE TIER

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

DANGER  
ELECTRICITY

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

BUS ZONE

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

ACCESS BY QUALIFIED  
PERSONNEL ONLY  
DANGER AND BUS BARS  
BEHIND PANEL

# TORRENT HRC2 COVERALL

## FCT005

TORRENT HRC2 HI VIS TWO TONE COVERALL WITH FR REFLECTIVE TAPE



Yellow/Nav

Orange/Nav

### Features

- Concealed placket with two way zipper & button down heat resistant press studs
- Two front pockets with concealed heat resistant press studs
- Full gusset sleeves with concealed heat resistant press stud
- Front angled pockets
- Left chest pocket with pen divide
- Cargo pockets at hips and thighs
- Gas detector loops at shoulder
- Darted knees for better movement
- Twin needle stitching with reinforced stress points
- Day/Night Use
- Silver 50mm FR perforated reflective tape
- Domestic wash
- Garment complies AS/NZS 4602.1:2011
- ATPV 9cal/cm2
- HRC 2 inherent protection

Fabric FR Viscose  
Meta-aramid  
Nylon  
Para-aramid  
Anti static  
180 gsm

Size 77R - 112R  
87ST - 132ST



NFPA 70E

NENS09

NFPA 2112



# FLAMEBUSTER® - LADIES WEAR

## FSL016

TORRENT HRC2 LADIES HI VIS TWO TONE OPEN FRONT SHIRT WITH GUSSET SLEEVES AND FR REFLECTIVE TAPE



Orange / Navy  
Yellow / Navy

### Features

- Two front pockets with concealed heat resistant press studs
- Full gusset sleeves with concealed heat resistant press stud
- Left chest pocket with pen divide
- Chest pockets with bellow at the hem
- Concealed placket with urea buttons
- Gas detector loops at shoulder
- Twin needle stitching with reinforced stress points
- Day/Night Use
- Silver 50mm FR reflective tape
- Domestic wash
- Garment complies AS/NZS 4602.1:2011
- ATPV 9cal/cm2
- HRC 2 inherent protection

Fabric FR Viscose  
Meta-aramid  
Nylon  
Para-aramid  
Anti-static  
180 gsm

Size 6 - 24



NFPA 70E

NENS09

NFPA 2112

## FPL019

TORRENT HRC2 LADIES CARGO PANT WITH FR REFLECTIVE TAPE



Navy

### Features

- Front angled pockets
- Cargo pockets at hips
- Heat resistant button at the center front
- All plastic fly zipper
- Darted knees for better movement
- Belt loops
- Silver 50mm FR reflective tape
- Reinforced stress points
- ATPV 11.5cal/cm2
- HRC 2 inherent protection

Fabric Modacrylic  
Cotton  
Para-aramid  
Nylon  
Anti-static  
240 gsm Ripstop

Size 6 - 24



NFPA 70E

NENS09

NFPA 2112





# WILDLAND FIRE FIGHTING GARMENTS PPC

Flamebuster® protective garments are designed specifically to be worn by workers who are likely to be exposed to open flames within Australia and New Zealand.

Australian and New Zealand standards mandate stringent parameters of safety to ensure the worker is protected against open flames. Flamebuster® garments delivers that level of safety without compromising on comfort, at the same time Flamebuster® garments used for the protection against open flames are made from an assortment of Flameguard® treated FR fabrics with the option of inherent FR fabric should the request arise.

## FR PROTECTION

**AUSTRALIAN/NEW ZEALAND STANDARD™  
4824:2006, PROTECTIVE CLOTHING FOR  
FIREFIGHTERS — REQUIREMENTS AND TEST  
METHODS FOR PROTECTIVE CLOTHING USED FOR  
WILDLAND FIREFIGHTING (ISO 15384:2003, MOD).**

AS/NZS 4824:2006 specifies methods of test and minimum performance requirements for protective clothing to be worn in wildland firefighting and associated activities. Clothing that is mentioned in this standard is not intended to provide protection during fire entrapment. It only applies to the

general design of the garment, the minimum level of performance for the materials employed and the methods of test to determine these levels. The standard does not address the protection against chemical, biological, electrical or radiation hazards. And it is not applicable to protection of the head, eyes, hand, feet and respiratory systems. These aspects may be dealt with in other standards.

Protective clothing for firefighters consists of one of the following:

- a coverall
- a suit provided with an interface area
- or several inner and/or outer garments designed to be worn together

We are providing a guide of what protection the standard can advise and recommend employers or end users to read and understand the actual requirements of AS/NZS 4824:2006, to ensure the appropriate level of safety is adopted.



**Flame  
Buster<sup>®</sup>**

**WILDLAND**





# FLAMEBUSTER® - JACKET & PANT

## FWPJ105

RANGER WILDLAND FIRE - FIGHTING JACKET WITH FR REFLECTIVE TAPE



Lime Yellow

### Features

- Shaped stand up collar with FR Hook and Loop closure
- Radio loop with continuous bartack for better durability
- Mobile phone chest pocket
- Press stud front closure
- Silver FR reflective tape
- Front lower bellow cargo pockets with flap & drainage holes
- Adjustable tabs at sleeves
- Pouch included

Fabric 100% Cotton Drill  
320gsm Proban

Size 3XS-6XL



\* This FR garment is compliant to AS/NZS4602.2:2013  
Hi visibility safety garments.  
Part 2: Garments for fire service personnel.  
\* Classification 1

## FWPP106

RANGER WILDLAND FIRE - FIGHTING TROUSER WITH FR REFLECTIVE TAPE



Lime Yellow

### Features

- Elastic waist with drawcord and press stud closure
- Internal access pockets with hook and loop closure
- Side bellow cargo pockets with flap and drainage holes
- Silver FR reflective tape
- Leg hem opening with twin press stud closures

Fabric 100% Cotton Drill  
320gsm Proban

Size REG 3XS - 6XL  
ST M - 6XL



\* This FR garment is compliant to AS/NZS4602.2:2013  
Hi visibility safety garments.  
Part 2: Garments for fire service personnel.  
\* Classification 1

# FLAMEBUSTER® - HOOD

## FWPB01

FR PROTECTIVE HOOD



Lime Yellow

### Features

- Ergonomic shape for better fit
- Easy pull over hood
- Eyes and nose opening for comfort
- Neck and shoulder coverage

### Fabric

100% Cotton Drill  
320gsm Proban

### Size

XS, S/M, L/XL





# SIZE CHARTS

## STOCK SIZES

\* ALL MEASUREMENTS ARE BODY MEASUREMENTS IN CM AND PROVIDED AS A GUIDE ONLY

\* CHECK CATALOGUE STYLES FOR AVAILABLE SIZES

\* GREY HIGHLIGHTED SIZES ARE MADE-TO-ORDER

### MEN'S SHIRTS, POLOS, OUTERWEAR, WET WEATHER JACKETS & FREEZERWEAR JACKET

SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	8XL
TO FIT NECK	34/35	36/37	38/39	41/42	43/44	46/47	48/49	51/52	53/54	55/56	59/60
TO FIT CHEST	87	92	97	102	107	112	117	122-127	132-137	142-147	162-167

### TROUSERS, SHORTS, COVERALLS & ROUGHALLS (REGULAR)

SIZE	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R
TO FIT CHEST	77	82	87	92	97	102	107	112	117	122	127	132	137
WAIST	67	72	77	82	87	92	97	102	107	112	117	122	127
INLEG	70	73	76	79	81	83	84	85	86	86	89	92	95

### TROUSERS, COVERALLS & ROUGHALLS (LONG)

SIZE	69L	74L	79L	84L	89L	94L	99L	104L
TO FIT CHEST	82	87	92	97	102	107	112	117
WAIST	67	74	79	84	89	94	99	104
INLEG	79	81	82	85	87	89	91	93

### TROUSERS, COVERALLS & ROUGHALLS (STOUT)

SIZE	87ST	92ST	97ST	102ST	107ST	112ST	117ST	122ST	127ST	132ST	137ST	142ST	147ST
TO FIT CHEST	92	97	102	107	112	117	122	127	132	137	142	147	152
WAIST	87	92	97	102	107	112	117	122	127	132	137	142	147
INLEG	71	74	76	79	81	82	83	84	85	85	86	86	87

### UNISEX DUSTCOATS, JAC SHIRTS, VEST, CHEF'S & WAITER'S JACKET, TUNIC, SCRUB TOPS & WARM-UP JACKETS

SIZE	3XS	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	8XL
TO FIT CHEST	77	82	87	92	97	102	107	112	117	122-127	132-137	142-147	162-167

### UNISEX ELASTIC WAIST TROUSERS, SCRUB PANTS, OUTERWEAR PANTS & FREEZERWEAR PANTS

SIZE	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	8XL
TO FIT WAIST	52-57	62-67	72-77	82-87	92-97	102-107	112-117	122-127	132-137	142-147	152-157	172-175

### WOMENSWEAR (ALL GARMENTS)

SIZE	6	8	10	12	14	16	18	20	22	24	26	28
TO FIT BUST	80	85	90	95	100	105	110	115	120	125	130	135
NATURAL WAIST	62	67	72	77	82	87	92	97	102	107	112	117
LOW WAIST (4cm below natural waistline)	69	74	79	84	89	94	99	104	109	114	119	124
HIP (20cm below waistline)	87	92	97	102	107	112	117	122	127	132	137	142

### MATERNITY

SIZE	6	8	10	12	14	16	18	20	22	24
TO FIT BUST	85	90	95	100	105	110	115	120	125	130
TO FIT LOW WAIST	74	79	84	89	94	99	104	109	114	119
TO FIT WAIST	62	67	72	77	82	87	92	97	102	107
TO FIT HIPS	87	92	97	102	107	112	117	122	127	132

### HEADWEAR - HATS & CAPS

SIZE	XS	S	M	L	XL
TO FIT HEAD (minimum)	50	54	58	62	66

# SIZE CHARTS

## STOCK SIZES continued

### KIDS (ALL GARMENTS)

SIZE	0	2	4	6	8	10	12	14
TO FIT CHEST	54	58	60	64	68	72	76	80
WAIST	50	54	56	58	60	64	68	-
HEIGHT	76	92	108	120	130	140	150	-

### KID'S GOWN

SIZE	S	L	2XL
AGE GROUP	0-4	5-12	13+
TO FIT CHEST	48-57	58-75	76+

### FARMERS WILDLAND FIRE - FIGHTING JACKET

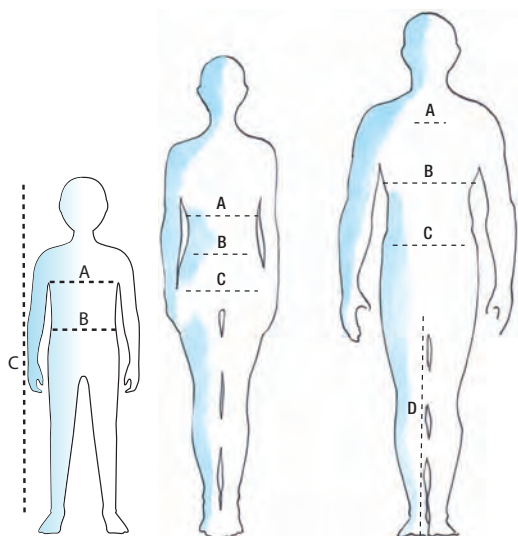
SIZE	3XS	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
TO FIT CHEST	77	82	87	92	97	102	107	112	117	122-127	132-137	142-147

### FARMERS WILDLAND FIRE - FIGHTING TROUSER (REGULAR)

SIZE	3XS	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
TO FIT WAIST	42-47	52-57	62-67	72-77	82-87	92-97	102-107	112-117	122-127	132-137	142-147	152-157

# SIZE CHARTS

## MADE TO ORDER SIZES



### YOUR EASY SIZING CHART

#### FEMALE:

##### A) BUST:

Measure around the fullest part of the bust, keeping tape up under arms and around shoulder blades.

##### B) WAIST:

Measure around the waist, keeping the tape firm but not tight.

##### C) HIPS:

Stand naturally and measure around the fullest part of hips (approximately 22cm down from waist)

#### MALE:

##### A) NECK:

Measure around your neck, at collar level. Remember, make allowance for comfort.

##### B) CHEST:

Standing naturally, measure around the fullest part of the chest, keeping tape under arms and around shoulder blades.

##### C) WAIST:

Measure around the waist, keeping one finger between tape and body. Measure over your shirt (not trousers) at the position you would normally wear your trousers.

##### D) INNER LEG:

Measure the inside leg on a pair of trousers that fit you well from the crotch to the hem.

#### KIDS:

##### A) CHEST:

Standing naturally, measure around the fullest part of the chest, keeping tape under arms and around shoulder blades.

##### B) WAIST:

Measure around the smallest part of the child's waist, keeping one finger between tape and body.

##### C) HEIGHT:

Standing with feet together and back to a wall. Measure from heel to the top of the head.

#### MEASURING TIPS:

- \* Use your exact measurements when selecting your size
- \* Measure over under garments
- \* Ask someone to measure you

Measurements and colours are indicative and provided as a guide only.

For Made to order styles a minimum order of 100 garments is applicable.

Please contact your sales representative for more information.

"All information in this catalogue is intended to be true and correct at time of print.

However, in the course of time, unforeseen changes may occur which may result in information being out of date. For up to date information, please go to our brand websites as shown on the back of this catalogue".





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